

Work Order ID 162925

Friday, June 16, 2017 10:11:06 AM

162925

Page 1

Item ID: D3885-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Standard Web
 Start Date: 7/13/2017 Start Qty: 10.00 ***10*** JUN 20 2017
 Required Date: 8/14/2017 Req'd Qty: 10.00 ***10*** DAS 13 9-00
 Reference: Cust Item ID:
 Customer:

Approvals: Process Plan: DAS 21 9-00 Date: JUN 16 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3885	C

108		0.00							
108									
Purchasing	Memo	3,346.56							
Purchasing	Purchasing								
	Issue P/O: <u>36760</u>								
	Supplier: WEJAY								
	Machine as per Dwg D3885								
	Conformity sheet required								

110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.10							
Packaging									

14x 8/17-7-10.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval 	
Description Work Order Deviation				Disposition					
								Completed By 	
								Lead hand / Supervisor Approval Verification 	
								QC / QA Coordinator Approval 	

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Misabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						

Work Order ID 162925***162925***

Page 2

Friday, June 16, 2017 10:11:06 AM

Item ID: D3885-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Standard Web

Start Date: 7/13/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 8/14/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC6- All purchased or subcontracted products

0.00

120

QC

Memo

0.20

Quality Control

USE DT10253 INSPECTION TEMPLATE

(14) 17-08-28 PD

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

4.47

Hand Finishing

(14) 2017-08-29
JSL
BEB

140

QC7-Inspect Chemical Conversion Coat

0.00

140

QC

Memo

0.10

Quality Control

14 17-08-30
JSL

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause			FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :						
Misidentified	☐	Past Due	☐							

Work Order ID 162925

Friday, June 16, 2017 10:11:06 AM

162925

Page 3

Item ID: D3885-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Standard Web
Start Date: 7/13/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 8/14/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location LG002	0.00							
150									
Packaging	Memo	0.10							
Packaging	LOCATION : LG002								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	1.00							
Quality Control									

14 **mg** **17/08/30**

17/9/16 **JD**

DAS
21
9-89

AUG 30 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
Misidentified ☐	Past Due ☐																																																														

Picklist Print

Friday, June 16, 2017 8:17:27 AM

Page 1

Work Order ID: 162925

162925

Parent Item: D3885-1

D3885-1

Parent Item Name: Standard Web

Start Date: 7/13/2017

Required Date: 8/14/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3882-1-130		Manufactured	No			108	Each	14.0000	1	14	DAS 13 9-89	JUN 20 2017	
D3882-1-130									**				
Extrusion "I" Beam													

Location

Loc Qty

Loc Code

WEJAY

14

151997

14

D3885-1P

Purchased

No

108

Each

0.0000

1

14

D3885-1P

Standard Web

14X SP17-7-10

DQA: _____ Date: _____

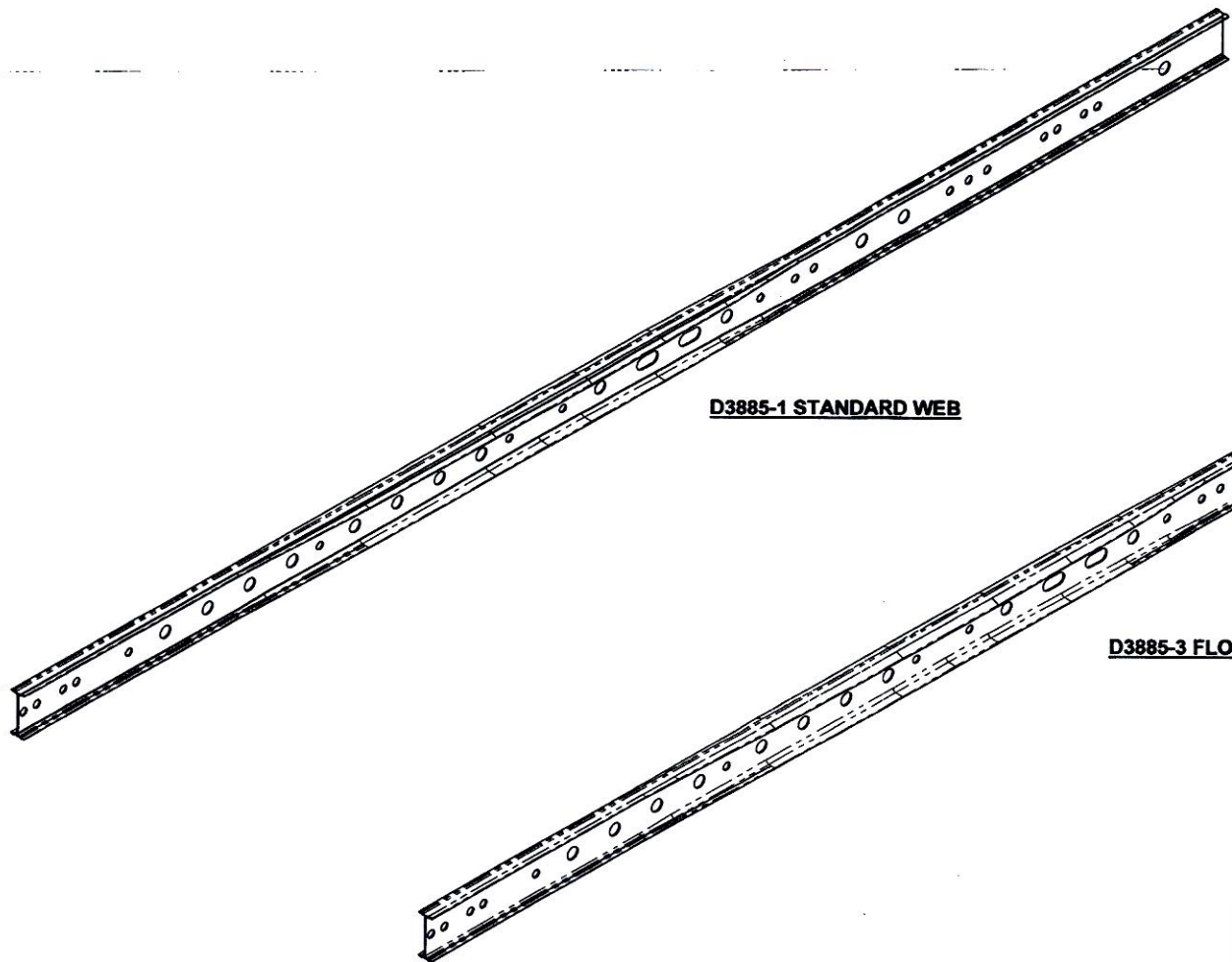


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐							
Misidentified ☐	Past Due ☐								



D3885-1 STANDARD WEB

D3885-3 FLOAT WEB

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 162925 MW
1706-16

RELEASED
 2016-02-26
 16-526

APPROVED

C	13 PL. Ø 1.00 WAS 15 PL. Ø 1.00 (ZN B6-2, B7-4); ADDED SLOTTED HOLES (ZN B4-2, B4-4)	RF	16.02.18
B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____

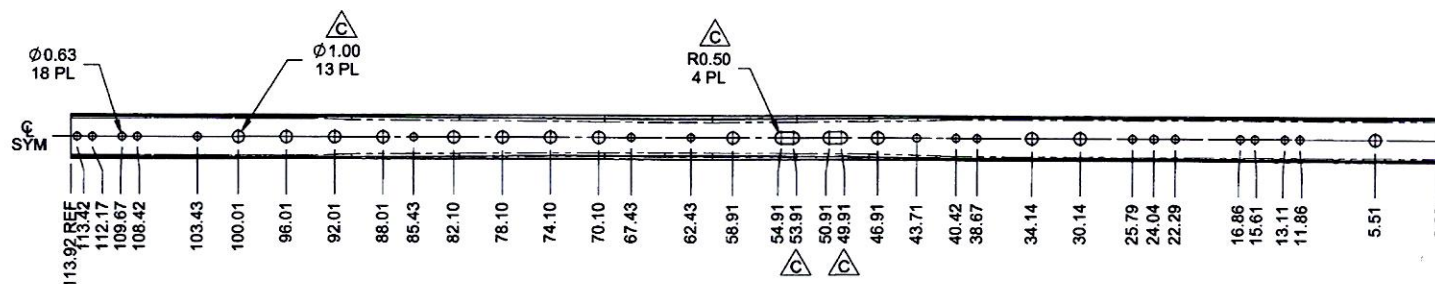
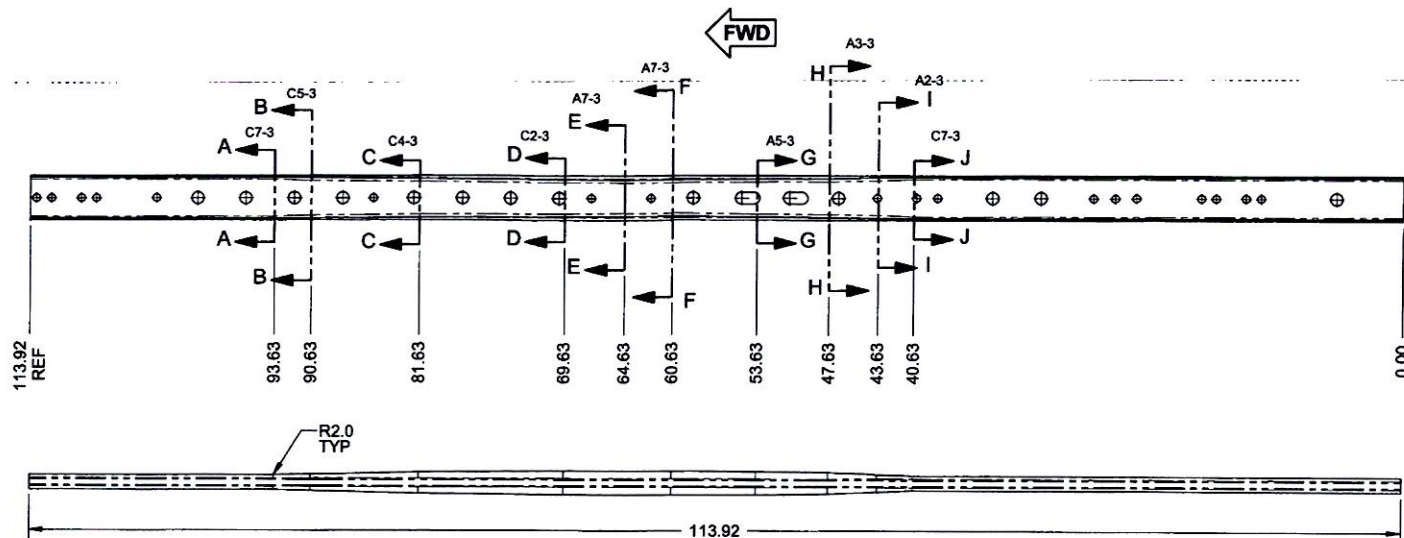


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval 	
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



D3885-1 STANDARD WEB

D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 8.49 lbs

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D3885	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____

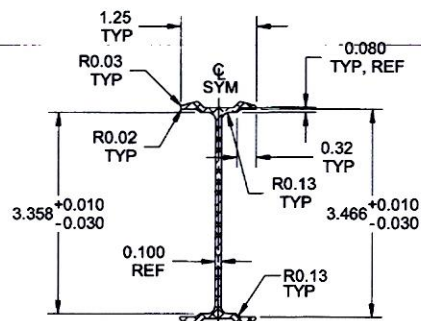


WORK ORDER NON-CONFORMANCE / UPDATE

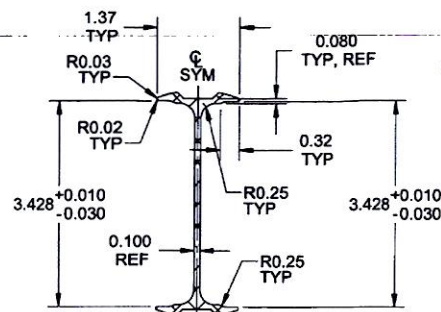
QA Closed: _____ Date: _____

Work Order update only ☐

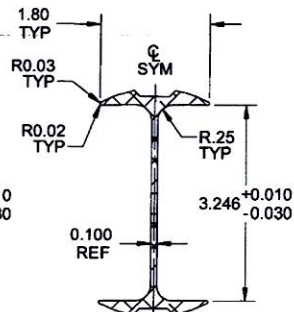
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



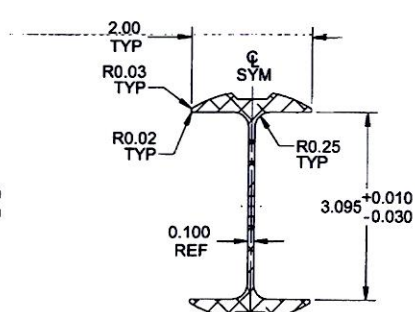
**SECTION A-A
& SECTION J-J**
SCALE 5X
D6-2
D4-2



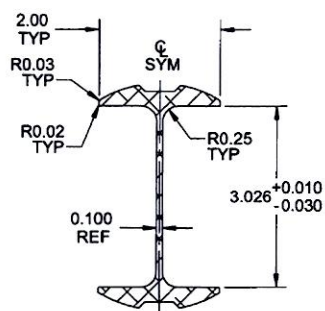
SECTION B-B
SCALE 5X
D6-2



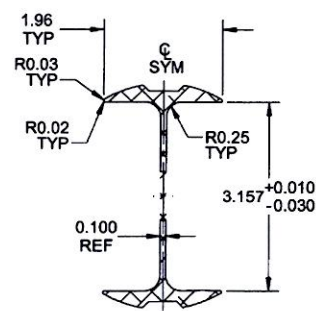
SECTION C-C
SCALE 5X
D6-2



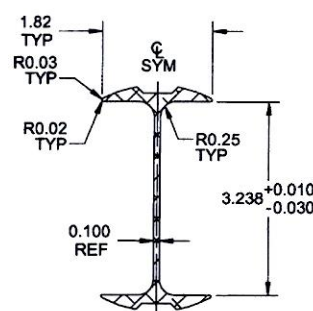
SECTION D-D
SCALE 5X
D5-2



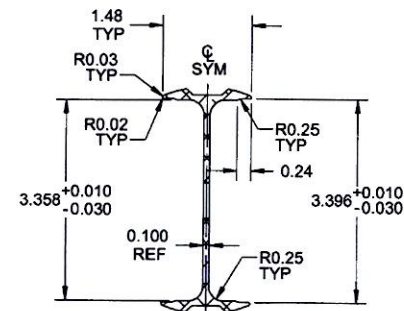
**SECTION E-E
& SECTION F-F**
SCALE 5X
D5-2



SECTION G-G
SCALE 5X
D4-2



SECTION H-H
SCALE 5X
D4-2



SECTION I-I
SCALE 5X
D4-2

D3885-1 STANDARD WEB SECTION VIEWS

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO. D3885	REV. C
MFG. APPR.	JLM	SHEET 3 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DSC	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2006 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____

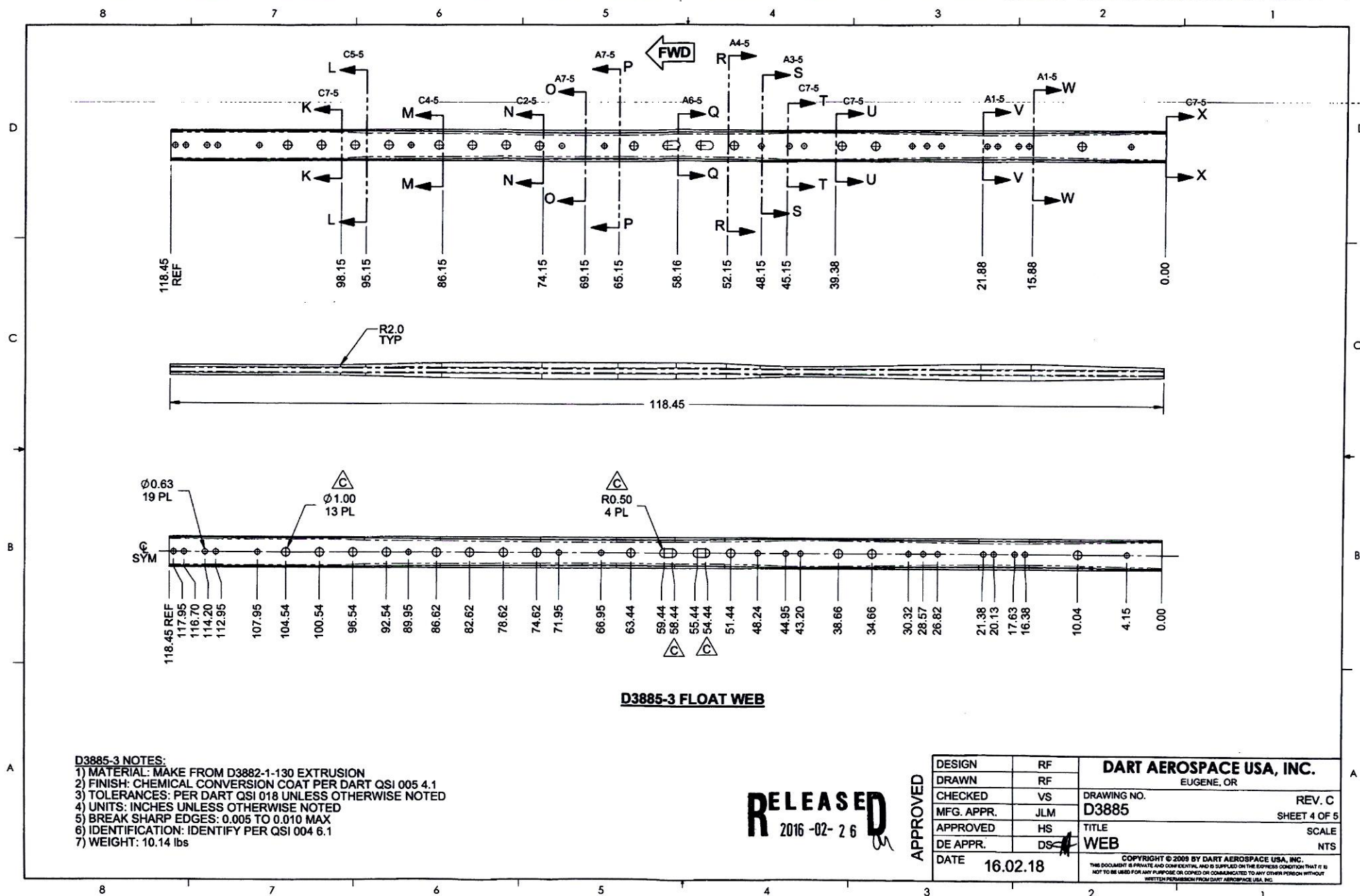


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : ☐							



D3885-3 FLOAT WEB

D3885-3 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 004 6.1
- 7) WEIGHT: 10.14 lbs

RELEASED
2016-02-26

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D3885	REV. C
MFG. APPR.	JLM	SHEET 4 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	16.02.18	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

DQA: _____ Date: _____

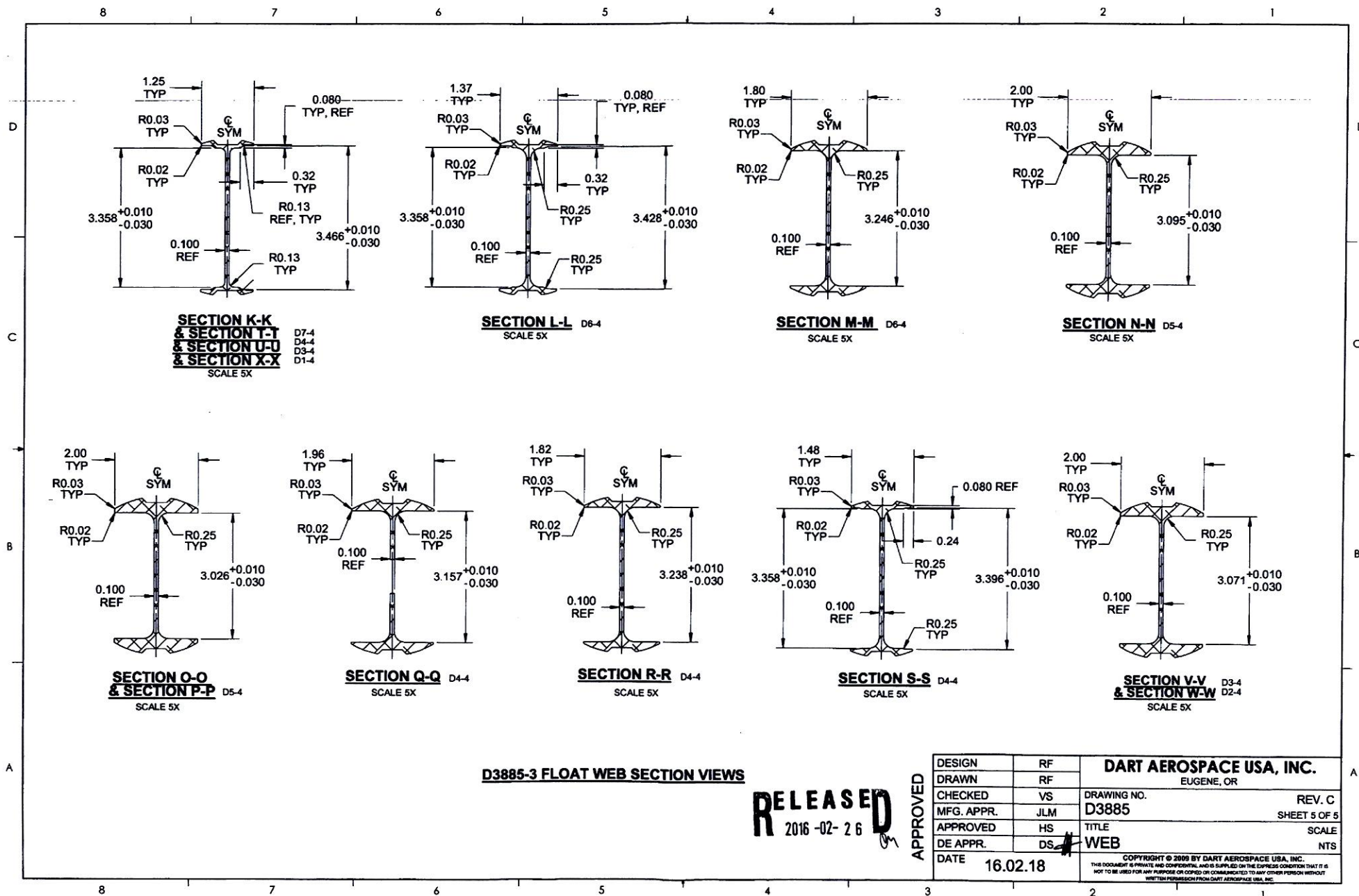


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																									
Description Work Order Deviation				Disposition																																																													
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
Misidentified ☐	Past Due ☐																																																														



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36760

Purchase Order Date 6/20/2017 11:24:05 AM
PO Print Date 6/20/2017

Page Number 1 of 2

Order From :

VC-WMP001

Ship To : DART AEROSPACE LTD

WEJAY MACHINE PRODUCTS CO. LTD
600 O'CONNOR DRIVE
KINGSTON, ONTARIO K7P 1N3
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JUN 20 2017

Contact Name

Vendor Phone

613-384-1662

Ship To Contact

Ship To Phone

Ship Via:

Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	D3885-1P	Standard Web	7/11/2017 Yes 7/11/2017		14.00 Each	\$520.00	\$7,280.00
	AS PER DWG D3885 REV. C B162925						
						Line Total:	\$7,280.00
4	71401-45	PROCUREMENT QUALITY CLAUSES	7/11/2017 No 7/11/2017		1.00	\$0.00	\$0.00
	Procurement Quality Clauses A004 FAA-PMA/TSO A005 RIGHT OF ENTRY A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER) A016 PERSONNEL QUALIFICATION A024 PROCESS CERTIFICATIONS A025 CERTIFICATE OF CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS						

Note:

6/20/2017



Packing Slip 38659

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

S
O
L
D

T
O

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

S
H
I
P

T
O

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. 36760		DATE ORDERED 06/20/17		SHIPPED VIA Best way	
CUSTOMER CODE DAKT			PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
14	0	14	Standard web as per drawing D3885 Rev. C D3885-1P B162925 Required by: July 11, 2017 SP 17-710 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u>Chifford</u>  July 6/17				
ORDER: COMPLETE ☐ PARTIAL ☐						TOTAL	

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHO
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace	DATE: July 6, 2017
	P.O.# PO36760
	WEJAY JOB# 38659

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-1P 'Standard Web' B162925	14	Machined supplied extrusions complete per drawing req'ts	D3885 sheets 2-3 / rev. C
Note: 1) Material supplied by Dart Aerospace. 2) Inspection Reports attached.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 38659

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 36760

PART No. D3885-1P

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:

P. Roosen

QUANTITY
REC'D: 1

ACCEPT: 1

REJECT: -

N.C.R.# -

DATE:

June 27/17

INSTRUCTIONS, COMMENTS: 1st ARTICLE INSPECTION / FINAL INSPECTION

WMP
03

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Ø .63"	18 places	+0.008/-0.001		.6345	1	Acc.
2	Hole, Ø 1.00"	13 places	+0.010/-0.001		1.0045	1	Acc.
3	Slot, R 0.50	2 places	+0.010/-0.001		acc	1	Acc.
4	5.51"		± .03		5.5132	1	Acc.
5	11.86"		± .03		11.856	1	Acc.
6	13.11"		± .03		13.106	1	Acc.
7	15.61"		± .03		15.606	1	Acc.
8	16.86"		± .03		16.856	1	Acc.
9	22.29"		± .03		22.293	1	Acc.
10	24.04"		± .03		24.0435	1	Acc.
11	25.79"		± .03		25.794	1	Acc.
12	30.14"		± .03		30.135	1	Acc.
13	34.14"		± .03		34.135	1	Acc.
14	38.67"		± .03		38.668	1	Acc.
15	40.42"		± .03		40.418	1	Acc.
16	43.71"		± .03		43.7105	1	Acc.
17	46.91"		± .03		46.909	1	Acc.
18	49.91"		± .03		49.9116	1	Acc.
19	50.91"		± .03		50.9095	1	Acc.
20	53.91"		± .03		53.9115	1	Acc.
21	54.91"		± .03		54.9095	1	Acc.
22	58.91"		± .03		58.9105	1	Acc.
23	62.43"		± .03		62.436	1	Acc.
24	67.43"		± .03		67.436	1	Acc.
25	70.10"		± .03		70.0999	1	Acc.
26	74.10"		± .03		74.1019	1	Acc.
27	78.10"		± .03		78.104	1	Acc.
28	82.10"		± .03		82.104	1	Acc.
29	85.43"		± .03		85.441	1	Acc.

INSPECTION / TEST REPORT

JOB No. 38659

PAGE: 2 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO 36760

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
30	88.01"		± .03		88.02	1	Acc.
31	92.01"		± .03		92.019	1	Acc.
32	96.01"		± .03		96.02	1	Acc.
33	100.01"		± .03		100.019	1	Acc.
34	103.43"		± .03		103.4375	1	Acc.
35	108.42"		± .03		108.426	1	Acc.
36	109.67"		± .03		109.6745	1	Acc.
37	112.17"		± .03		112.174	1	Acc.
38	113.42"		± .03		113.4225	1	Acc.
39	113.92" o.a.		± .03		113.921	1	Acc.
40	1.25" TYP	Section A-A, J-J	± .03		1.260	1	Acc.
41	R.03" TYP		± .03		acc	1	Acc.
42	R.02" TYP		± .03		acc	1	Acc.
43	3.358"		+0.010/-0.030		3.355	1	Acc.
44	R.13" TYP		± .03		acc	1	Acc.
45	.32" TYP		± .03		.325	1	Acc.
46	3.466"		+0.010/-0.030		3.464	1	Acc.
47	R.13" TYP		± .03		acc	1	Acc.
48	.080 TYP, REF		± .03		acc	1	Acc.
49	1.37" TYP	Section B-B	± .03		1.38	1	Acc.
50	R.03" TYP		± .03		acc	1	Acc.
51	R.02" TYP		± .03		acc	1	Acc.
52	3.358"		+0.010/-0.030		3.360	1	Acc.
53	R.25" TYP		± .03		acc	1	Acc.
54	.32" TYP		± .03		.325	1	Acc.
55	R.25" TYP		± .03		acc	1	Acc.
56	3.428"		+0.010/-0.030		3.4295	1	Acc.
57	1.80" TYP	Section C-C	± .03		1.802	1	Acc.
58	R.03" TYP		± .03		acc	1	Acc.
59	R.02" TYP		± .03		acc	1	Acc.
60	3.246"		+0.010/-0.030		3.240	1	Acc.
61	R.25" TYP		± .03		acc	1	Acc.
62	2.00" TYP	Section D-D	± .03		1.986	1	Acc.
63	R.03" TYP		± .03		acc	1	Acc.
64	R.02" TYP		± .03		acc	1	Acc.

INSPECTION / TEST REPORT

JOB No. 38659

PAGE: 3 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO 36760

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
65	3.095"		+ .010/- .030		3.1	1	Acc.
66	R.25" TYP		± .03		acc	1	Acc.
67	2.00" TYP	Section E-E, F-F	± .03		1.987	1	Acc.
68	R.03" TYP		± .03		acc	1	Acc.
69	R.02" TYP		± .03		acc	1	Acc.
70	3.026"	(stock dim)	+ .010/- .030		3.035	1	Acc.
71	R.25" TYP		± .03		acc	1	Acc.
72	1.96"	Section G-G	± .03		1.953	1	Acc.
73	R.03" TYP		± .03		acc	1	Acc.
74	R.02" TYP		± .03		acc	1	Acc.
75	3.157		+ .010/- .030		3.152	1	Acc.
76	R.25" TYP		± .03		acc	1	Acc.
77	1.82"	Section H-H	± .03		1.805	1	Acc.
78	R.03" TYP		± .03		acc	1	Acc.
79	R.02" TYP		± .03		acc	1	Acc.
80	3.238"		+ .010/- .030		3.233	1	Acc.
81	R.25" TYP		± .03		acc	1	Acc.
82	1.48"	Section I-I	± .03		1.477	1	Acc.
83	R.03" TYP		± .03		acc	1	Acc.
84	R.02" TYP		± .03		acc	1	Acc.
85	3.358		+ .010/- .030		3.347	1	Acc.
86	R.25" TYP		± .03		acc	1	Acc.
87	3.396"		+ .010/- .030		3.388	1	Acc.
88	R.25" TYP		± .03		acc	1	Acc.



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 38659

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 36760

PART No. D3885-1P

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. C

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:

CLIFF SMITH

QUANTITY
REC'D: 1

ACCEPT: 1

REJECT: —

N.C.R.# —

DATE:

July 6/17

WMP
03

INSTRUCTIONS, COMMENTS: 1st ARTICLE INSPECTION / FINAL INSPECTION

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Ø .63"	18 places	+ .008/- .001		634 Ø TYP.	1	Acc.
2	Hole, Ø 1.00"	13 places	+ .010/- .001		1.003-1.004	1	Acc.
3	Slot, R 0.50	2 places	+ .010/- .001		R.501 TYP.	1	Acc.
4	5.51"		± .03		5.514	1	Acc.
5	11.86"		± .03		11.856	1	Acc.
6	13.11"		± .03		13.106	1	Acc.
7	15.61"		± .03		15.605	1	Acc.
8	16.86"		± .03		16.855	1	Acc.
9	22.29"		± .03		22.292	1	Acc.
10	24.04"		± .03		24.042	1	Acc.
11	25.79"		± .03		25.792	1	Acc.
12	30.14"		± .03		30.134	1	Acc.
13	34.14"		± .03		34.133	1	Acc.
14	38.67"		± .03		38.665	1	Acc.
15	40.42"		± .03		40.415	1	Acc.
16	43.71"		± .03		43.708	1	Acc.
17	46.91"		± .03		46.904	1	Acc.
18	49.91"		± .03		49.905	1	Acc.
19	50.91"		± .03		50.903	1	Acc.
20	53.91"		± .03		53.904	1	Acc.
21	54.91"		± .03		54.902	1	Acc.
22	58.91"		± .03		58.901	1	Acc.
23	62.43"		± .03		62.425	1	Acc.
24	67.43"		± .03		67.425	1	Acc.
25	70.10"		± .03		70.089	1	Acc.
26	74.10"		± .03		74.090	1	Acc.
27	78.10"		± .03		78.090	1	Acc.
28	82.10"		± .03		82.090	1	Acc.
29	85.43"		± .03		85.426	1	Acc.

INSPECTION / TEST REPORT						JOB No. 38659	
						PAGE: 2 of 3	
CUSTOMER: Dart Aerospace							
CUST. P.O PO 36760							
PART No.D3885-1				DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3				REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

30	88.01"		± .03		88.007	1	Acc.
31	92.01"		± .03		92.005	1	Acc.
32	96.01"		± .03		96.005	1	Acc.
33	100.01"		± .03		100.005	1	Acc.
34	103.43"		± .03		103.424	1	Acc.
35	108.42"		± .03		108.414	1	Acc.
36	109.67"		± .03		109.664	1	Acc.
37	112.17"		± .03		112.165	1	Acc.
38	113.42"		± .03		113.415	1	Acc.
39	113.92" o.a.		± .03		113.916	1	Acc.
40	1.25" TYP	Section A-A, J-J	± .03		1.252-1.267	1	Acc.
41	R.03" TYP		± .03		R.03 TYP.	1	Acc.
42	R.02" TYP		± .03		R.02 TYP.	1	Acc.
43	3.358"		+0.010/-0.030		3.356-3.359	1	Acc.
44	R.13" TYP		± .03		R.125 TYP.	1	Acc.
45	.32" TYP		± .03		.32 TYP.	1	Acc.
46	3.466"		+0.010/-0.030		3.465-3.467	1	Acc.
47	R.13" TYP		± .03		R.125 TYP.	1	Acc.
48	.080 TYP, REF		± .03		.074-.088	1	Acc.
49	1.37" TYP	Section B-B	± .03		1.382-1.383	1	Acc.
50	R.03" TYP		± .03		R.03 TYP.	1	Acc.
51	R.02" TYP		± .03		R.02 TYP.	1	Acc.
52	3.358"		+0.010/-0.030		3.356-3.357	1	Acc.
53	R.25" TYP		± .03		R.25 TYP.	1	Acc.
54	.32" TYP		± .03		.32 TYP.	1	Acc.
55	R.25" TYP		± .03		R.25 TYP.	1	Acc.
56	3.428"		+0.010/-0.030		3.427 TYP.	1	Acc.
57	1.80" TYP	Section C-C	± .03		1.806-1.807	1	Acc.
58	R.03" TYP		± .03		R.03 TYP.	1	Acc.
59	R.02" TYP		± .03		R.02 TYP.	1	Acc.
60	3.246"		+0.010/-0.030		3.247 TYP.	1	Acc.
61	R.25" TYP		± .03		R.25 TYP.	1	Acc.
62	2.00" TYP	Section D-D	± .03		1.988-1.989 (STOCK)	1	Acc.
63	R.03" TYP		± .03		R.03 TYP.	1	Acc.
64	R.02" TYP		± .03		R.02 TYP.	1	Acc.

INSPECTION / TEST REPORT						JOB No. 38659	
						PAGE: 3 of 3	
CUSTOMER: Dart Aerospace							
CUST. P.O. PO 36760							
PART No. D3885-1				DESCRIPTION: Standard Web			
DWG No. D3885 - sheets 2-3				REV. C		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

65	3.095"		+ .010/- .030		3.095-3.097	1	Acc.
66	R.25" TYP		± .03		R.25 TYP-	1	Acc.
67	2.00" TYP	Section E-E, F-F	± .03		1.988-1.989 (stock)	1	Acc.
68	R.03" TYP		± .03		R.03 TYP-	1	Acc.
69	R.02" TYP		± .03		R.02 TYP-	1	Acc.
70	3.026"	(stock dim)	+ .010/- .030		3.030-3.034	1	Acc.
71	R.25" TYP		± .03		R.25 TYP-	1	Acc.
72	1.96"	Section G-G	± .03		1.963 TYP-	1	Acc.
73	R.03" TYP		± .03		R.03 TYP-	1	Acc.
74	R.02" TYP		± .03		R.02 TYP-	1	Acc.
75	3.157		+ .010/- .030		3.160-3.162	1	Acc.
76	R.25" TYP		± .03		R.25 TYP-	1	Acc.
77	1.82"	Section H-H	± .03		1.823-1.824	1	Acc.
78	R.03" TYP		± .03		R.03 TYP-	1	Acc.
79	R.02" TYP		± .03		R.02 TYP-	1	Acc.
80	3.238"		+ .010/- .030		3.237-3.240	1	Acc.
81	R.25" TYP		± .03		R.25 TYP-	1	Acc.
82	1.48"	Section I-I	± .03		1.493-1.495	1	Acc.
83	R.03" TYP		± .03		R.03 TYP-	1	Acc.
84	R.02" TYP		± .03		R.02 TYP-	1	Acc.
85	3.358		+ .010/- .030		3.356-3.358	1	Acc.
86	R.25" TYP		± .03		R.25 TYP-	1	Acc.
87	3.396"		+ .010/- .030		3.394-3.396	1	Acc.
88	R.25" TYP		± .03		R.25 TYP-	1	Acc.